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Jet engine

A **jet engine** is a type of <u>reaction engine</u> discharging a fast-moving jet that generates thrust by jet propulsion. While this broad definition can include rocket, water jet, and hybrid propulsion, the term *jet engine* typically refers to an <u>airbreathing jet engine</u> such as a <u>turbojet</u>, <u>turbofan</u>, ramjet, or <u>pulse jet</u>.^[1] In general, jet engines are combustion engines.

Airbreathing jet engines typically feature a rotating air compressor powered by a turbine, with the leftover power providing thrust through the propelling nozzle – this process is known as the Brayton thermodynamic cycle. Jet aircraft use such engines for long-distance travel. Early jet aircraft used turbojet engines that were relatively inefficient for subsonic flight. Most modern subsonic jet aircraft use more complex high-bypass turbofan engines. They give higher speed and greater fuel efficiency than piston and propeller aeroengines over long distances. A few air-breathing engines made for high speed applications (ramjets and scramjets) use the ram effect of the vehicle's speed instead of a mechanical compressor.

The thrust of a typical jetliner engine went from 5,000 lbf (22,000 N) (de Havilland Ghost turbojet) in the 1950s to 115,000 lbf (510,000 N) (General Electric GE90 turbofan) in the 1990s, and their reliability went from 40 in-flight shutdowns per 100,000 engine flight hours to less than 1 per 100,000 in the late 1990s. This, combined with greatly decreased fuel consumption, permitted routine transatlantic flight by twin-engined airliners by the turn of the century, where previously a similar journey would have required multiple fuel stops.^[2]

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A Pratt & Whitney F100 turbofan engine for the F-15 Eagle being tested in the hush house at Florida Air National Guard base. The tunnel behind the engine muffles noise and allows exhaust to escape.



U.S. Air Force F-15E Strike Eagles



Simulation of a low-bypass turbofan's airflow

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Jet engine airflow during take-off (Germanwings Airbus A319)

History

A rudimentary form of jet power dates back to the <u>aeolipile</u>, a device described by <u>Hero of</u> <u>Alexandria</u> in 1st-century <u>Roman Egypt</u>. This device directed <u>steam power</u> through two nozzles to cause a sphere to spin rapidly on its axis. It was seen as a curiosity.

The first practical applications of jet propulsion appeared with the invention of the gunpowderpowered rocket by the Chinese in the 13th century. It was initially a type of firework, and gradually progressed to propel formidable weaponry. The principles used by the Chinese to send their rockets and fireworks was similar to that of a jet engine.^[3]

In 1551, <u>Taqi ad-Din Muhammad ibn Ma'ruf</u> in <u>Ottoman Egypt</u> invented a <u>steam jack</u>, driven by a <u>steam turbine</u>, describing a method for rotating a spit by means of a jet of steam playing on rotary vanes around the periphery of a wheel.^[4] It was the first practical steam jet device. A similar device was later described by John Wilkins in 1648.^[5]

The earliest report of an attempted jet flight also dates back to the Ottoman Empire. In 1633, the Ottoman soldier Lagâri Hasan Çelebi reportedly used a cone-shaped rocket.^[3]

The earliest attempts at airbreathing jet engines were hybrid designs in which an external power source first compressed air, which was then mixed with fuel and burned for jet thrust. The <u>Caproni Campini N.1</u>, and the Japanese <u>Tsu-11</u> engine intended to power <u>Ohka kamikaze</u> planes towards the end of World War II were unsuccessful.

Even before the start of World War II, engineers were beginning to realize that engines driving propellers were approaching limits due to issues related to propeller efficiency,^[6] which declined as blade tips approached the <u>speed of sound</u>. If aircraft performance were to increase beyond such a barrier, a different propulsion mechanism was necessary. This was the motivation behind the development of the gas turbine engine, the most common form of jet engine.



from 1915

The key to a practical jet engine was the <u>gas turbine</u>, extracting power from the engine itself to drive the <u>compressor</u>. The <u>gas turbine</u> was not a new idea: the patent for a stationary turbine was granted to <u>John Barber</u> in England in 1791. The first gas turbine to successfully run self-sustaining was built in 1903 by Norwegian engineer Ægidius Elling.^[7] Such engines did not reach manufacture due to issues of safety, reliability, weight and, especially, sustained operation.

The first patent for using a gas turbine to power an aircraft was filed in 1921 by Maxime Guillaume.^{[8][9]} His engine was an axial-flow turbojet, but was never constructed, as it would have required considerable advances over the state of the art in compressors. Alan Arnold Griffith published *An Aerodynamic Theory of Turbine Design* in 1926 leading to experimental work at the RAE.

In 1928, <u>RAF</u> College Cranwell cadet Frank Whittle formally submitted his ideas for a turbojet to his superiors.^[10] In October 1929, he developed his ideas further.^[11] On 16 January 1930, in England, Whittle submitted his first patent (granted in 1932).^[12] The patent showed a two-stage <u>axial</u> compressor feeding a singlesided <u>centrifugal</u> compressor. Practical axial compressors were made possible by ideas from <u>A.A.Griffith</u> in a seminal paper in 1926 ("An Aerodynamic Theory of Turbine Design"). Whittle would later concentrate on the simpler centrifugal compressor only. Whittle was unable to interest the government in his invention, and development continued at a slow pace.

In 1935, <u>Hans von Ohain</u> started work on a similar design in Germany, both compressor and turbine being radial, on opposite sides of the same disc, initially unaware of



The Whittle W.2/700 engine flew in the Gloster E.28/39, the first British aircraft to fly with a turbojet engine, and the Gloster Meteor

Whittle's work.^[13] Von Ohain's first device was strictly experimental and could run only under external power, but he was able to demonstrate the basic concept. Ohain was then introduced to Ernst Heinkel, one of the larger aircraft industrialists of the day, who immediately saw the



Heinkel He 178, the world's first aircraft to fly purely on turbojet power

promise of the design. Heinkel had recently purchased the Hirth engine company, and Ohain and his master machinist Max Hahn were set up there as a new division of the Hirth company. They had their first <u>HeS 1</u> centrifugal engine running by September 1937. Unlike Whittle's design, Ohain used <u>hydrogen</u> as fuel, supplied under external pressure. Their subsequent designs culminated in the gasoline-fuelled <u>HeS 3</u> of 5 kN (1,100 lbf), which was fitted to Heinkel's simple and compact <u>He 178</u> airframe and flown by Erich Warsitz in the early morning of August 27, 1939, from Rostock-Marienehe aerodrome, an

impressively short time for development. The He 178 was the world's first jet plane.^[14] Heinkel applied for a US patent covering the Aircraft Power Plant by Hans Joachim Pabst von Ohain in May 31, 1939; patent number US2256198, with M Hahn referenced as inventor.

<u>Austrian</u> <u>Anselm Franz</u> of Junkers' engine division (Junkers Motoren or "Jumo") introduced the <u>axial-flow</u> compressor in their jet engine. Jumo was assigned the next engine number in the <u>RLM</u> 109-0xx numbering sequence for gas turbine aircraft powerplants, "004", and the result was the <u>Jumo 004</u> engine. After many lesser technical difficulties were solved, mass production of this engine started in 1944 as a powerplant for the world's first jetfighter aircraft, the <u>Messerschmitt Me 262</u> (and later the world's first jet-bomber aircraft, the <u>Arado Ar 234</u>). A variety of reasons conspired to delay the engine's



A cutaway of the Junkers Jumo 004 engine

availability, causing the fighter to arrive too late to improve Germany's position in <u>World War</u> II, however this was the first jet engine to be used in service.



Gloster Meteor F.3s. The Gloster Meteor was the first British jet fighter and the Allies' only jet aircraft to achieve combat operations during World War II.

Meanwhile, in Britain the <u>Gloster E28/39</u> had its maiden flight on 15 May 1941 and the <u>Gloster Meteor</u> finally entered service with the <u>RAF</u> in July 1944. These were powered by turbojet engines from Power Jets Ltd., set up by Frank Whittle. The first two operational turbojet aircraft, the Messerschmitt Me 262 and then the Gloster Meteor entered service within three months of each other in 1944.

Following the end of the war the German jet aircraft and jet engines were extensively studied by the victorious allies and contributed to work on early <u>Soviet</u> and US jet fighters. The legacy of the axial-flow engine is seen in the fact that practically all jet engines on <u>fixed-wing aircraft</u> have had some inspiration from this design.

By the 1950s, the jet engine was almost universal in combat aircraft, with the exception of cargo, liaison and other specialty types. By this point, some of the British designs were already cleared for civilian use, and had appeared on early models like the <u>de Havilland Comet</u> and <u>Avro Canada Jetliner</u>. By the 1960s, all large civilian aircraft were also jet powered, leaving the <u>piston engine</u> in low-cost niche roles such as <u>cargo</u> flights.

The efficiency of turbojet engines was still rather worse than piston engines, but by the 1970s, with the advent of high-bypass turbofan jet engines (an innovation not foreseen by the early commentators such as Edgar Buckingham, at high speeds and high altitudes that seemed absurd to them), fuel efficiency was about the same as the best piston and propeller engines.^[15]

Uses

Jet engines power jet aircraft, cruise missiles and unmanned aerial vehicles. In the form of rocket engines they power fireworks, model rocketry, spaceflight, and military missiles.

Jet engines have propelled high speed cars, particularly drag racers, with the all-time record held by a rocket car. A turbofan powered car, <u>ThrustSSC</u>, currently holds the land speed record.

Jet engine designs are frequently modified for non-aircraft applications, as <u>industrial gas turbines</u> or <u>marine</u> powerplants. These are used in electrical power



A JT9D turbofan jet engine installed on a Boeing 747 aircraft.

generation, for powering water, natural gas, or oil pumps, and providing propulsion for ships and locomotives. Industrial gas turbines can create up to 50,000 shaft horsepower. Many of these engines are derived from older military turbojets such as the Pratt & Whitney J57 and J75 models. There is also a derivative of the P&W JT8D low-bypass turbofan that creates up to 35,000 HP.

Jet engines are also sometimes developed into, or share certain components such as engine cores, with <u>turboshaft</u> and <u>turboprop</u> engines, which are forms of gas turbine engines that are typically used to power <u>helicopters</u> and some propeller-driven aircraft.

Types of jet engine

There are a large number of different types of jet engines, all of which achieve forward thrust from the principle of *jet propulsion*.

Airbreathing

Commonly aircraft are propelled by airbreathing jet engines. Most airbreathing jet engines that are in use are <u>turbofan</u> jet engines, which give good efficiency at speeds just below the speed of sound.

Turbine powered

<u>Gas turbines</u> are rotary engines that extract energy from a flow of combustion gas. They have an upstream compressor coupled to a downstream turbine with a combustion chamber inbetween. In aircraft engines, those three core components are often called the "gas generator".^[16] There are many different variations of gas turbines, but they all use a gas generator system of some type.

Turbojet

A <u>turbojet</u> engine is a <u>gas</u> turbine engine that works by compressing air with an inlet and a compressor (<u>axial</u>, centrifugal, or both), mixing fuel with the compressed air, burning the mixture in the <u>combustor</u>, and then passing the hot, high pressure air through a <u>turbine</u> and a <u>nozzle</u>. The compressor is powered by the turbine, which extracts energy from the expanding gas passing through it. The engine converts internal energy in the fuel to kinetic



Turbojet engine

energy in the exhaust, producing thrust. All the air ingested by the inlet is passed through the compressor, combustor, and turbine, unlike the turbofan engine described below.^[17]

Turbofan

<u>Turbofans</u> differ from turbojets in that they have an additional fan at the front of the engine, which accelerates air in a duct bypassing the core gas turbine engine. Turbofans are the dominant engine type for medium and long-range airliners.

Turbofans are usually more efficient than turbojets at subsonic speeds, but at high speeds their large frontal area generates more <u>drag</u>.^[18] Therefore, in supersonic flight, and in military and other aircraft where other considerations have a higher priority than fuel efficiency, fans tend to be smaller or absent.



Schematic diagram illustrating the operation of a low-bypass turbofan engine.

Because of these distinctions, turbofan engine designs are often categorized as <u>low-bypass</u> or <u>high-bypass</u>, depending upon the amount of air which bypasses the core of the engine. Low-bypass turbofans have a bypass ratio of around 2:1 or less.

Ram compression

Ram compression jet engines are airbreathing engines similar to gas turbine engines and they both follow the <u>Brayton cycle</u>. Gas turbine and ram powered engines differ, however, in how they compress the incoming airflow. Whereas gas turbine engines use axial or centrifugal compressors to compress incoming air, ram engines rely only on air compressed through the inlet or diffuser.^[19] A ram engine thus requires a substantial initial forward airspeed before it can function. Ram powered engines are considered the most simple type of air breathing jet engine because they can contain no moving parts.^[20]

Ramjets are ram powered jet engines. They are mechanically simple, and operate less efficiently than turbojets except at very high speeds.

Scramjets differ mainly in the fact that the air does not slow to subsonic speeds. Rather, they use supersonic combustion. They are efficient at even higher speed. Very few have been built or flown.

Non-continuous	combustion

Туре	Description	Advantages	Disadvantages	
Motorjet	Works like a turbojet but instead of a turbine driving the compressor a <u>piston</u> engine drives it.	Higher exhaust velocity than a propeller, offering better thrust at high speed	Heavy, inefficient and underpowered. Example: Caproni Campini N.1.	
Pulsejet	Air is compressed and combusted intermittently instead of continuously. Some designs use valves.	r is compressed and mbusted intermittently stead of continuously. Some esigns use valves. Very simple design, used for the V-1 flying bomb and more recently on model aircraft		
Pulse detonation engine	Similar to a pulsejet, but combustion occurs as a detonation instead of a deflagration, may or may not need valves	Maximum theoretical engine efficiency	Extremely noisy, parts subject to extreme mechanical fatigue, hard to start detonation, not practical for current use	

Other types of jet propulsion

Rocket

The rocket engine uses the same basic physical principles of thrust as a form of reaction engine,^[21] but is distinct from the jet engine in that it does not require atmospheric air to provide oxygen; the rocket carries all components of the reaction mass. However some definitions treat it as a form of jet propulsion.^[22]



Rocket engine propulsion

Because rockets do not breathe air, this allows them to operate at arbitrary altitudes and in space.^[23]

This type of engine is used for launching satellites, <u>space exploration</u> and manned access, and permitted landing on the moon in 1969.

Rocket engines are used for high altitude flights, or anywhere where very high accelerations are needed since rocket engines themselves have a very high thrust-to-weight ratio.

However, the high exhaust speed and the heavier, oxidizer-rich propellant results in far more propellant use than turbofans. Even so, at extremely high speeds they become energy-efficient.

An approximate equation for the net thrust of a rocket engine is:

 $F_N=\dot{m}\,g_0\,I_{sp-vac}-A_e\,p$

Where F_N is the net thrust, $I_{sp(vac)}$ is the specific impulse, g_0 is a standard gravity, \dot{m} is the propellant flow in kg/s, A_e is the cross-sectional area at the exit of the exhaust nozzle, and p is the atmospheric pressure.

Туре	Description	Advantages	Disadvantages
Rocket	Carries all propellants and oxidants on board, emits jet for propulsion ^[24]	Very few moving parts. Mach 0 to Mach 25+; efficient at very high speed (> Mach 5.0 or so). Thrust/weight ratio over 100. No complex air inlet. High compression ratio. Very high-speed (hypersonic) exhaust. Good cost/thrust ratio. Fairly easy to test. Works in a vacuum; indeed, works best outside the atmosphere, which is kinder on vehicle structure at high speed. Fairly small surface area to keep cool, and no turbine in hot exhaust stream. Very high- temperature combustion and high expansion- ratio nozzle gives very high efficiency, at very high speeds.	Needs lots of propellant. Very low specific impulse – typically 100–450 seconds. Extreme thermal stresses of combustion chamber can make reuse harder. Typically requires carrying oxidizer on- board which increases risks. Extraordinarily noisy.

Hybrid

Combined-cycle engines simultaneously use two or more different principles of jet propulsion.

Туре	Description	Advantages	Disadvantages
Turborocket	A turbojet where an additional oxidizer such as oxygen is added to the airstream to increase maximum altitude	Very close to existing designs, operates in very high altitude, wide range of altitude and airspeed	Airspeed limited to same range as turbojet engine, carrying oxidizer like LOX can be dangerous. Much heavier than simple rockets.
Air- augmented rocket	Essentially a ramjet where intake air is compressed and burnt with the exhaust from a rocket	Mach 0 to Mach 4.5+ (can also run exoatmospheric), good efficiency at Mach 2 to 4	Similar efficiency to rockets at low speed or exoatmospheric, inlet difficulties, a relatively undeveloped and unexplored type, cooling difficulties, very noisy, thrust/weight ratio is similar to ramjets.
Precooled jets / LACE	Intake air is chilled to very low temperatures at inlet in a heat exchanger before passing through a ramjet and/or turbojet and/or rocket engine.	Easily tested on ground. Very high thrust/weight ratios are possible (~14) together with good fuel efficiency over a wide range of airspeeds, Mach 0–5.5+; this combination of efficiencies may permit launching to orbit, single stage, or very rapid, very long distance intercontinental travel.	Exists only at the lab prototyping stage. Examples include RB545, Reaction Engines SABRE, ATREX. Requires liquid hydrogen fuel which has very low density and requires heavily insulated tankage.

Water jet

A water jet, or pump-jet, is a marine propulsion system that utilizes a jet of water. The mechanical arrangement may be a <u>ducted propeller</u> with nozzle, or a <u>centrifugal compressor</u> and nozzle. The pump-jet must be driven by a separate engine such as a <u>Diesel or gas turbine</u>.

Туре	Description	Advantages	Disadvantages
Water jet	For propelling water rockets and jetboats; squirts water out the back through a nozzle	In boats, can run in shallow water, high acceleration, no risk of engine overload (unlike propellers), less noise and vibration, highly maneuverable at all boat speeds, high speed efficiency, less vulnerable to damage from debris, very reliable, more load flexibility, less harmful to wildlife	Can be less efficient than a propeller at low speed, more expensive, higher weight in boat due to entrained water, will not perform well if boat is heavier than the jet is sized for

General physical principles



A pump jet schematic.

All jet engines are reaction engines that generate thrust by emitting a jet of fluid rearwards at relatively high speed. The forces on the inside of the engine needed to create this jet give a strong thrust on the engine which pushes the craft forwards.

Jet engines make their jet from propellant stored in tanks that are attached to the engine (as in a 'rocket') as well as in **duct engines** (those commonly used on aircraft) by ingesting an external fluid (very typically air) and expelling it at higher speed.

Propelling nozzle

The propelling nozzle is the key component of all jet engines as it creates the exhaust jet. Propelling nozzles turn internal and pressure energy into high velocity kinetic energy.^[25] The total pressure and temperature don't change through the nozzle but their static values drop as the gas speeds up.

The velocity of the air entering the nozzle is low, about Mach 0.4, a prerequisite for minimizing pressure losses in the duct leading to the nozzle. The temperature entering the nozzle may be as low as sea level ambient for a fan nozzle in the cold air at cruise altitudes. It may be as high as the 1000K exhaust gas temperature for a supersonic afterburning engine or 2200K with afterburner lit.^[26] The pressure entering the nozzle may vary from 1.5 times the pressure outside the nozzle, for a single stage fan, to 30 times for the fastest manned aircraft at mach 3+.^[27]

Convergent nozzles are only able to accelerate the gas up to local sonic (Mach 1) conditions. To reach high flight speeds, even greater exhaust velocities are required, and so a <u>convergent</u>-divergent nozzle is often used on high-speed aircraft.^[28]

The nozzle thrust is highest if the static pressure of the gas reaches the ambient value as it leaves the nozzle. This only happens if the nozzle exit area is the correct value for the nozzle pressure ratio (npr). Since the npr changes with engine thrust setting and flight speed this is seldom the case. Also at supersonic speeds the divergent area is less than required to give complete internal expansion to ambient pressure as a trade-off with external body drag. Whitford^[29] gives the F-16 as an example. Other underexpanded examples were the XB-70 and SR-71.

The nozzle size, together with the area of the turbine nozzles, determines the operating pressure of the compressor.^[30]

Thrust

Energy efficiency relating to aircraft jet engines

This overview highlights where energy losses occur in complete jet aircraft powerplants or engine installations.

A jet engine at rest, as on a test stand, sucks in fuel and generates thrust. How well it does this

is judged by how much fuel it uses and what force is required to restrain it. This is a measure of its efficiency. If something deteriorates inside the engine (known as performance deterioration^[31]) it will be less efficient and this will show when the fuel produces less thrust. If a change is made to an internal part which allows the air/combustion gases to flow more smoothly the engine will be more efficient and use less fuel. A standard definition is used to assess how different things change engine efficiency and also to allow comparisons to be made between different engines. This definition is called specific fuel consumption, or how much fuel is needed to produce one unit of thrust. For example, it will be known for a particular engine design that if some bumps in a bypass duct are smoothed out the air will flow more smoothly giving a pressure loss reduction of x% and y% less fuel will be needed to get the take-off thrust, for example. This understanding comes under the engineering discipline Jet engine performance. How efficiency is affected by forward speed and by supplying energy to aircraft systems is mentioned later.

The efficiency of the engine is controlled primarily by the operating conditions inside the engine which are the pressure produced by the compressor and the temperature of the combustion gases at the first set of rotating turbine blades. The pressure is the highest air pressure in the engine. The turbine rotor temperature is not the highest in the engine but is the highest at which energy transfer takes place (higher temperatures occur in the combustor). The above pressure and temperature are shown on a Thermodynamic cycle diagram.

The efficiency is further modified by how smoothly the air and the combustion gases flow through the engine, how well the flow is aligned (known as incidence angle) with the moving and stationary passages in the compressors and turbines.^[32] Non-optimum angles, as well as non-optimum passage and blade shapes can cause thickening and separation of <u>Boundary</u> layers and formation of <u>Shock waves</u>. It is important to slow the flow (lower speed means less pressure losses or <u>Pressure drop</u>) when it travels through ducts connecting the different parts. How well the individual components contribute to turning fuel into thrust is quantified by measures like efficiencies for the compressors, turbines and combustor and pressure losses for the ducts. These are shown as lines on a Thermodynamic cycle diagram.

The engine efficiency, or thermal efficiency,^[33] known as η_{th} . is dependent on the <u>Thermodynamic cycle</u> parameters, maximum pressure and temperature, and on component efficiencies, $\eta_{compressor}$, $\eta_{combustion}$ and $\eta_{turbine}$ and duct pressure losses.

The engine needs compressed air for itself just to run successfully. This air comes from its own compressor and is called secondary air. It does not contribute to making thrust so makes the engine less efficient. It is used to preserve the mechanical integrity of the engine, to stop parts overheating and to prevent oil escaping from bearings for example. Only some of this air taken from the compressors returns to the turbine flow to contribute to thrust production. Any reduction in the amount needed improves the engine efficiency. Again, it will be known for a particular engine design that a reduced requirement for cooling flow of x% will reduce the specific fuel consumption by y%. In other words, less fuel will be required to give take-off thrust, for example. The engine is more efficient.

All of the above considerations are basic to the engine running on its own and, at the same time, doing nothing useful, i.e. it is not moving an aircraft or supplying energy for the aircraft's electrical, hydraulic and air systems. In the aircraft the engine gives away some of its thrustproducing potential, or fuel, to power these systems. These requirements, which cause installation losses,^[34] reduce its efficiency. It is using some fuel that does not contribute to the engine's thrust.

Finally, when the aircraft is flying the propelling jet itself contains wasted kinetic energy after it has left the engine. This is quantified by the term propulsive, or Froude, efficiency η_p and may be reduced by redesigning the engine to give it bypass flow and a lower speed for the propelling jet, for example as a turboprop or turbofan engine. At the same time forward speed increases the η_{th} by increasing the Overall pressure ratio.

The overall efficiency of the engine at flight speed is defined as $\eta_o = \eta_p \eta_{th}$.^[35]

The η_o at flight speed depends on how well the intake compresses the air before it is handed over to the engine compressors. The intake compression ratio, which can be as high as 32:1 at Mach 3, adds to that of the engine compressor to give the <u>Overall pressure ratio</u> and η_{th} for the <u>Thermodynamic cycle</u>. How well it does this is defined by its pressure recovery or measure of the losses in the intake. Mach 3 manned flight has provided an interesting illustration of how these losses can increase dramatically in an instant. The <u>North American XB-70 Valkyrie</u> and <u>Lockheed SR-71 Blackbird</u> at Mach 3 each had pressure recoveries of about 0.8,^{[36][37]} due to relatively low losses during the compression process, i.e. through systems of multiple shocks. During an 'unstart' the efficient shock system would be replaced by a very inefficient single shock beyond the inlet and an intake pressure recovery of about 0.3 and a correspondingly low pressure ratio.

The propelling nozzle at speeds above about Mach 2 usually has extra internal thrust losses because the exit area is not big enough as a trade-off with external afterbody drag.^[38]

Although a bypass engine improves propulsive efficiency it incurs losses of its own inside the engine itself. Machinery has to be added to transfer energy from the gas generator to a bypass airflow. The low loss from the propelling nozzle of a turbojet is added to with extra losses due to inefficiencies in the added turbine and fan.^[39] These may be included in a transmission, or transfer, efficiency η_T . However, these losses are more than made up^[40] by the improvement in propulsive efficiency.^[41] There are also extra pressure losses in the bypass duct and an extra propelling nozzle.

With the advent of turbofans with their loss-making machinery what goes on inside the engine has been separated by Bennett,^[42] for example, between gas generator and transfer machinery giving $\eta_o = \eta_p \eta_{th} \eta_T$.

The energy efficiency (η_o) of jet engines installed in vehicles has two main components:

- *propulsive efficiency* (η_p) : how much of the energy of the jet ends up in the vehicle body rather than being carried away as kinetic energy of the jet.
- cycle efficiency (η_{th}) : how efficiently the engine can accelerate the jet

Even though overall energy efficiency η_o is:

 $\eta_o = \eta_p \eta_{th}$

for all jet engines the *propulsive efficiency* is highest as the exhaust jet velocity gets closer to the vehicle speed as this gives the smallest residual kinetic energy.^[43] For an airbreathing engine an exhaust velocity equal to the vehicle velocity, or a η_p equal to one, gives zero thrust with no net momentum change.^[44] The formula for air-breathing engines moving at speed v with an exhaust velocity v_e , and neglecting fuel flow, is:^[45]

$$\eta_p = rac{2}{1+rac{v_e}{v}}$$

And for a rocket:^[46]

$$\eta_p = rac{2\,(rac{v}{v_e})}{1+(rac{v}{v_e})^2}$$



Dependence of propulsion efficiency (η) upon the vehicle speed/exhaust velocity ratio (v/ve) for air-breathing jet and rocket engines.

In addition to propulsive efficiency, another factor is *cucle efficiency*; a jet engine is a form of heat engine. Heat engine efficiency is determined by the ratio of temperatures reached in the engine to that exhausted at the nozzle. This has improved constantly over time as new materials have been introduced to allow higher maximum cycle temperatures. For example, composite materials, combining metals with ceramics, have been developed for HP turbine blades, which run at the maximum cycle temperature.^[47] The efficiency is also limited by the overall pressure ratio that can be achieved. Cycle efficiency is highest in rocket engines (~60+%), as they can achieve extremely high combustion temperatures. Cycle efficiency in turbojet and similar is nearer to 30%, due to much lower peak cycle temperatures.



operational range.

The combustion efficiency of most aircraft gas turbine engines at sea level takeoff conditions is almost 100%. It decreases nonlinearly to 98% at altitude cruise conditions. Airfuel ratio ranges from 50:1 to 130:1. For any type of combustion chamber there is a *rich* and weak limit to the



an aircraft gas turbine.

air-fuel ratio, beyond which the flame is extinguished. The range of air-fuel ratio between the rich and weak limits is reduced with an increase of air velocity. If the increasing air mass flow reduces the fuel ratio below certain value, flame extinction occurs.^[48]

Consumption of fuel or propellant

A closely related (but different) concept to energy efficiency is the rate of consumption of propellant mass. Propellant consumption in jet engines is measured by **Specific Fuel Consumption**, **Specific impulse** or **Effective exhaust velocity**. They all measure the same thing. Specific impulse and effective exhaust velocity are strictly proportional, whereas specific fuel consumption is inversely proportional to the others.

For airbreathing engines such as turbojets, energy efficiency and propellant (fuel) efficiency are much the same thing, since the propellant is a fuel and the source of energy. In rocketry, the propellant is also the exhaust, and this means that a high energy propellant gives better propellant efficiency but can in some cases actually give *lower* energy efficiency.



Specific impulse as a function of speed for different jet types with kerosene fuel (hydrogen I_{sp} would be about twice as high). Although efficiency plummets with speed, greater distances are covered. Efficiency per unit distance (per km or mile) is roughly independent of speed for jet engines as a group; however, airframes become inefficient at supersonic speeds.

It can be seen in the table (just below) that the subsonic turbofans such as General Electric's CF6 turbofan use a lot less fuel to generate thrust for a second than did the <u>Concorde's Rolls-Royce/Snecma Olympus 593</u> turbojet. However, since energy is force times distance and the distance per second was greater for the Concorde, the actual power generated by the engine for the same amount of fuel was higher for the Concorde at Mach 2 than the CF6. Thus, the Concorde's engines were more efficient in terms of energy per mile.

Specific fuel consumption (SFC), specific impulse, and effective exhaust velocity numbers for various rocket and jet engines.

Engine type	Cooperie	Spec. fu	el cons.	Specific	Effective	
Engine type	Scenario	(lb/lbf∙h)	(g/kN·s)	(s)	velocity (m/s)	
NK-33 rocket engine	Vacuum	10.9	308	331 ^[49]	3250	
SSME rocket engine	Space shuttle vacuum	e shuttle 7.95 225		453 ^[50]	4440	
Ramjet	Mach 1	4.5	130	800	7800	
J-58 turbojet	SR-71 at Mach 3.2 (Wet)	1.9 ^[51]	54	1900	19000	
Eurojet EJ200	Reheat	1.66–1.73	47–49 ^[52]	2080–2170	20400–21300	
Rolls-Royce/Snecma Olympus 593 turbojet	Concorde Mach 2 cruise (Dry)	1.195 ^[53]	33.8	3010	29500	
Eurojet EJ200	Dry	0.74–0.81	21–23 ^[52]	4400–4900	44000–48000	
CF6-80C2B1F turbofan	Boeing 747-400 cruise	0.605 ^[53]	17.1	5950	58400	
General Electric CF6 turbofan	Sea level	0.307 ^[53]	8.7	11700	115000	

Thrust-to-weight ratio

The thrust-to-weight ratio of jet engines with similar configurations varies with scale, but is mostly a function of engine construction technology. For a given engine, the lighter the engine, the better the thrust-to-weight is, the less fuel is used to compensate for drag due to the lift needed to carry the engine weight, or to accelerate the mass of the engine.

As can be seen in the following table, rocket engines generally achieve much higher thrust-toweight ratios than <u>duct engines</u> such as turbojet and turbofan engines. This is primarily because rockets almost universally use dense liquid or solid reaction mass which gives a much smaller volume and hence the pressurization system that supplies the nozzle is much smaller and lighter for the same performance. Duct engines have to deal with air which is two to three orders of magnitude less dense and this gives pressures over much larger areas, which in turn results in more engineering materials being needed to hold the engine together and for the air compressor.

lat ar rackat angina	Mass		Thrust (vacuum)		Thrust-to-weight
	(kg)	(lb)	(kN)	(lbf)	ratio
RD-0410 nuclear rocket engine ^{[54][55]}	2,000	4,400	35.2	7,900	1.8
J58 jet engine (SR-71 Blackbird) ^{[56][57]}	2,722	6,001	150	34,000	5.2
Rolls-Royce/Snecma Olympus 593 turbojet with reheat (Concorde) ^[58]	3,175	7,000	169.2	38,000	5.4
Pratt & Whitney F119 ^[59]	1,800	3,900	91	20,500	7.95
RD-0750 rocket engine, three-propellant mode ^[60]	4,621	10,188	1,413	318,000	31.2
RD-0146 rocket engine ^[61]	260	570	98	22,000	38.4
Rocketdyne RS-25 rocket engine ^[62]	3,177	7,004	2,278	512,000	73.1
RD-180 rocket engine ^[63]	5,393	11,890	4,152	933,000	78.5
RD-170 rocket engine	9,750	21,500	7,887	1,773,000	82.5
F-1 (Saturn V first stage) ^[64]	8,391	18,499	7,740.5	1,740,100	94.1
NK-33 rocket engine ^[65]	1,222	2,694	1,638	368,000	136.7
Merlin 1D rocket engine, full-thrust version [66]	467	1,030	825	185,000	180.1

Comparison of types

Propeller engines handle larger air mass flows, and give them smaller acceleration, than jet engines. Since the increase in air speed is small, at high flight speeds the thrust available to propeller-driven aeroplanes is small. However, at low speeds, these engines benefit from relatively high propulsive efficiency.

On the other hand, turbojets accelerate a much smaller mass flow of intake air and burned fuel, but they then reject it at very high speed. When a de Laval nozzle is used to accelerate a hot engine exhaust, the outlet velocity may be locally <u>supersonic</u>. Turbojets are particularly suitable for aircraft travelling at very high speeds.



Propulsive efficiency comparison for various gas turbine engine configurations

Turbofans have a mixed exhaust consisting of the bypass air and the hot combustion product gas from the core engine. The amount of air that bypasses the core engine compared to the amount flowing into the engine determines what is called a turbofan's bypass ratio (BPR).

While a turbojet engine uses all of the engine's output to produce thrust in the form of a hot high-velocity exhaust gas jet, a turbofan's cool low-velocity bypass air yields between 30% and 70% of the total thrust produced by a turbofan system.^[67]

The net thrust (F_N) generated by a turbofan can also be expanded as:^[68]

$$F_N = \dot{m}_e v_{he} - \dot{m}_o v_o + BPR\left(\dot{m}_c v_f
ight)$$

where:

 \dot{m}_{e} = the mass rate of hot combustion exhaust flow from the core engine

 \dot{m}_o = the mass rate of total air flow entering the turbofan = $\dot{m}_c + \dot{m}_f$

 \dot{m}_c = the mass rate of intake air that flows to the core engine

 \dot{m}_f = the mass rate of intake air that bypasses the core engine

 V_f = the velocity of the air flow bypassed around the core engine

v_{he} = the velocity of the hot exhaust gas from the core engine

 v_o = the velocity of the total air intake = the true airspeed of the aircraft

BPR = Bypass Ratio

<u>Rocket engines</u> have extremely high exhaust velocity and thus are best suited for high speeds (hypersonic) and great altitudes. At any given throttle, the thrust and efficiency of a rocket motor improves slightly with increasing altitude (because the back-pressure falls thus increasing net thrust at the nozzle exit plane), whereas with a turbojet (or turbofan) the falling density of the air entering the intake (and the hot gases leaving the nozzle) causes the net thrust to decrease with increasing altitude. Rocket engines are more efficient than even scramjets above roughly Mach 15.^[69]

Altitude and speed

With the exception of <u>scramjets</u>, jet engines, deprived of their inlet systems can only accept air at around half the speed of sound. The inlet system's job for transonic and supersonic aircraft is to slow the air and perform some of the compression.

The limit on maximum altitude for engines is set by flammability – at very high altitudes the air becomes too thin to burn, or after compression, too hot. For turbojet engines altitudes of about 40 km appear to be possible, whereas for ramjet engines 55 km may be achievable. Scramjets may theoretically manage 75 km.^[70] Rocket engines of course have no upper limit.

At more modest altitudes, flying faster compresses the air at the front of the engine, and this greatly heats the air. The upper limit is usually thought to be about Mach 5–8, as above about Mach 5.5, the atmospheric nitrogen tends to react due to the high temperatures at the inlet and this consumes significant energy. The exception to this is scramjets which may be able to achieve about Mach 15 or more, as they avoid slowing the air, and rockets again have no particular speed limit.

Noise

The noise emitted by a jet engine has many sources. These include, in the case of gas turbine

engines, the fan, compressor, combustor, turbine and propelling jet/s.^[71]

The propelling jet produces jet noise which is caused by the violent mixing action of the high speed jet with the surrounding air. In the subsonic case the noise is produced by eddies and in the supersonic case by Mach waves.^[72] The sound power radiated from a jet varies with the jet velocity raised to the eighth power for velocities up to 2,000 ft/sec and varies with the velocity cubed above 2,000 ft/sec.^[73] Thus, the lower speed exhaust jets emitted from engines such as high bypass turbofans are the quietest, whereas the fastest jets, such as rockets, turbojets, and ramjets, are the loudest. For commercial jet aircraft the jet noise has reduced from the turbojet through bypass engines to turbofans as a result of a progressive reduction in propelling jet velocities. For example, the JT8D, a bypass engine, has a jet velocity of 1450 ft/sec whereas the JT9D, a turbofan, has jet velocities of 885 ft/sec (cold) and 1190 ft/sec (hot).^[74]

The advent of the turbofan replaced the very distinctive jet noise with another sound known as "buzz saw" noise. The origin is the shockwaves originating at the supersonic fan blades at takeoff thrust.^[75]

Cooling

Adequate heat transfer away from the working parts of the jet engine is critical to maintaining strength of engine materials and ensuring long life for the engine.

After 2016, research is ongoing in the development of transpiration cooling techniques to jet engine components.^[76]

Operation

In a jet engine, each major rotating section usually has a separate gauge devoted to monitoring its speed of rotation. Depending on the make and model, a jet engine may have an N_1 gauge that monitors the low-pressure compressor section and/or fan speed in turbofan engines. The gas generator section may be monitored by an N_2 gauge, while triple spool engines may have an N_3 gauge as well. Each engine section rotates at many thousands RPM. Their gauges therefore are calibrated in percent of a nominal speed rather than actual RPM, for ease of display and interpretation.^[77]

XX FOB: 8920 KG NO SMOKING SEAT BELTS XX AVAIL

Airbus A340-300 Electronic centralised aircraft monitor (ECAM) Display

See also

- Air turboramjet
- Balancing machine
- Components of jet engines
- Gas turbine

- Jet engine performance
- Jetboat
- Pulsejet
- Reaction engine
- Rocket engine nozzle
- Rocket turbine engine
- Spacecraft propulsion
- Thrust reversal
- Turbofan
- Turbojet
- Turbojet development at the RAE
- Turboprop
- Turboshaft
- Variable cycle engine
- Water injection (engine)

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